1. PRODUCT AND COMPANY IDENTIFICATION

Product Code       L2HF
Product Name       Sika Armorex L2 High Flow
Product Description Single component high strength cementitious grout.
Manufacturer/Supplier Sika Limited
                      Watchmead
                      Welwyn Garden City
                      Hertfordshire.
                      AL7 1BQ
                      tel. 01707 394444
                      Fax. 01707 329129

2. COMPOSITION/INFORMATION ON THE COMPONENTS

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS/EINECS</th>
<th>Concentration</th>
<th>Classification</th>
<th>Risk Phrases</th>
</tr>
</thead>
<tbody>
<tr>
<td>Portland Cement</td>
<td>65997-15-1</td>
<td>25.00% - 50.00%</td>
<td>Xi</td>
<td>R41</td>
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</tbody>
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3. HAZARD IDENTIFICATION

Main Hazards       Risk of serious damage to eyes.

4. FIRST AID MEASURES

Eye Contact
Immediately flood the eye with plenty of water for at least 15 minutes, holding the eye open.
Obtain medical attention urgently.

Skin Contact
Wash skin thoroughly with soap and water.
Obtain medical attention if blistering occurs or redness persists.
Contaminated clothing should be washed or dry-cleaned before re-use.

Ingestion
Do not induce vomiting. Wash out mouth with water.

Inhalation
Remove from exposure.
In cases of possible respiratory irritation or if feeling unwell in cases of prolonged exposure, obtain medical attention.

5. FIRE FIGHTING MEASURES

Extinguishing Media
Not combustible.
Select extinguishing agent appropriate to other materials involved.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions
Wear appropriate protective clothing.

Spillages
Avoid creating a dust.
Sweep up into suitable containers for recovery or disposal.
7. HANDLING AND STORAGE

**Handling**
Avoid inhaling dust.
Exposure by inhalation or skin contact should be minimised by good industrial hygiene practices.
Use in well ventilated area.

**Storage**
Storage area should be: cool, dry.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Occupational Exposure Limits - GB**
Portland Cement
- UK EH40: OES 10 mg/m³ 8h TWA. Dust, total inhalable:
- UK EH40: OES 4 mg/m³ 8h TWA. Dust, respirable:

**Engineering Control Measures**
Use of the basic principles of industrial hygiene will enable this material to be used safely.
Every effort should be made to prevent airborne dusts arising during mixing operations.

**Respiratory Protection**
If limits are exceeded use an approved dust mask.

**Hand Protection**
Wear suitable impervious gloves.

**Eye Protection**
Dust tight goggles.

**Body Protection**
Protective clothing should be worn which ensures that cementitious materials do not come into contact with the skin.
Particular care should be taken to ensure that wet mortar does not enter boots/footwear.

9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical State**
Powder.

**Color**
Grey.

**Odor**
None.

**pH**
Approx. 12 in water.

**Flash Point °C**
Not applicable.

**Solubility - Water**
Partially soluble.

**Density (kg/m³)**
Approx. 1500 (loose)

10. STABILITY AND REACTIVITY

**Stability**
Stable under normal conditions.

**Materials to avoid**
Strong mineral acids.

**Hazardous Decomposition Products**
None known.

11. TOXICOLOGICAL INFORMATION

**Acute toxicity**
Low order of acute toxicity.

**Eye irritation**
Cement is a severe eye irritant.
Gross exposures or untreated mild exposures can lead to chemical burning and ulceration of the eye.

**Skin irritation**
Cement and/or water/cement mixtures may cause irritant contact dermatitis, and/or burns.
12. ECOLOGICAL INFORMATION

**Mobility**
The product is sparingly soluble in water.

**Persistence/degradability**
Inorganic basis, therefore non biodegradable.

**Ecotoxicity**
The product is expected to be non-hazardous to aquatic species.

13. DISPOSAL

**Product Disposal**
Dispose of as Special Waste.

**Container Disposal**
Arrange for disposal via a licensed waste contractor.

Empty packaging may be disposed along with normal builders waste via an authorised waste contractor.

14. TRANSPORT INFORMATION

**ADR/RID : Proper shipping name**
Not Regulated under ADR/RID

**IMDG : Proper shipping name**
Not Regulated under IMDG

**IATA : Proper shipping name**
Not Regulated under ICAO

15. REGULATORY INFORMATION

**Label Requirements**
Irritant

**Risk Phrases**
Risk of serious damage to eyes.

**Safety Phrases**
In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Wear suitable protective clothing, gloves and eye/face protection.

After contact with skin, wash immediately with plenty of soap and water.

16. OTHER INFORMATION

**First Issue Date**

**Revisions Highlighted**
Composition / information on ingredients

**Uses and Restrictions**
Customers are urged to ensure that the product is entirely suitable for their own purpose. It is the customer’s responsibility to ensure that a suitable and sufficient assessment of the risks created by the use of the product is undertaken.

**UK Legislation**
Health and Safety at Work etc Act, 1974, and relevant Statutory Provisions.
SI 2002/2677: The Control of Substances Hazardous to Health Regulations
SI No 2839 1991 Environmental Protection (Duty of Care) Regulations.
UK Guidance Publications

General Approved Code of Practice to COSHH Regulations, HSE.
EH40, Occupational Exposure Limits, HSE. Revised Annually.
EH44, Dust in the Workplace: General Principles of Protection, HSE.
EH26, Occupational Skin Diseases: Health and Safety Precautions, HSE.
CONIAC Health Hazard Information Sheet No.26 (Cement)

Footnote

The information contained in this SDS corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the Technical Data Sheet prior to use.