

Data Sheet

EPOMAST PIN

GROUT CARTRIDGE



EPOMAST Pin Grout Cartridges give a rapid curing 'one shot' two part chemical anchor. Based on solvent free resin it is mixed and placed in a single action to provide a tough, chemical resistant, cost effective fixing. **EPOMAST Pin Grout** has excellent adhesion to most building materials

EPOMAST Pin Grout Cartridges are filled with a flowing solvent free epoxy grout that will fill narrow apertures from the mixer nozzle of the cartridge.

APPLICATIONS

- Anchor/stud/tie setting
- General purpose structural adhesive

Use as an Anchoring System

PREPARATION

1. Drill hole to the correct diameter (see chart for guide), ideally using a rotary percussion drill. For optimum results the hole should be rough sided. If the holes are drilled using a diamond drill the surfaces should be thoroughly roughened.
2. Remove all dust and debris from the hole using a hand air pump or stiff rotary brush.
3. All bars or anchors should be clean and free from oil or grease and all flaking rust should be removed. Threaded rod or stud should be chisel ended to prevent them from being unscrewed from the cured resin.

APPLICATION

1. Attach the mixing nozzle to the cartridge and screw down hand tight.
2. Place cartridge in Adomast Skeleton Gun.
3. Gradually pressurise the cartridge by pulling the skeleton gun trigger a few times until material passes through the mixing nozzle. Stop pumping and allow the material to flow until an even colour (red) is obtained. (Approximately 150-200 mm of material should be adequate).
4. Insert the nozzle into the base of the hole. Activate the trigger, withdraw the nozzle as the hole fills.
NOTE. Once material has started to extrude through the nozzle over pressurising the system will not increase the flow rate and can cause leakage from the back of the cartridge.
5. Once the required fill is achieved immediately insert the fixing with a rotating action to the required depth. Once all applications have been carried out or there will be a significant break, release the pressure by pressing the slide release arm on the back of the trigger stop and pulling back the slide rail. Leave nozzle in place to seal cartridge. To continue use at a later date, replace nozzle.

Use as an Adhesive

PREPARATION

Metallic surfaces should be cleaned of coatings, rust and grime by mechanical abrasion, shot blasting or wire brushing. Non metallics should also be clean and keyed. Both surfaces should be matched to minimise the adhesive thickness required.

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Technical data

Temperature (°C)	Gel Time (mins)	Minimum time to loading (hours)	Cure Time (hours)
5	150	18	36
10	90	12	24
15	60	8	20
20	50	6	18

Cure Time is the recommended minimum time before significant loading.

Ultimate Physical Properties

Tensile Strength (ASTM 638) 15 MPa (N/mm ²)	Compressive Strength (ASTM 695) 68 Mpa (N/mm ²)
Flexural Strength (ASTM 790) 32 MPa (N/mm ²)	Elastic Modulus 3267 MPa (N/mm ²)
Mixed Density 1.40 Kg/l	Flexural Modulus 1576 MPa (N/mm ²)

Anchor Size (mm)	Hole Diameter (mm)	Hole Depth (mm)	Tension (KN) Ultimate pull out	Fixings per unit (Holes filled ² / ₃ full)
8	10	80	22	95
10	12	90	36	58
12	14	110	40	35
16	18	125	57	18
20	22	150	67	10

Tension figure based on BS 5080 Part1 in 63 MPa concrete blocks (300x300 mm). For 16 and 20 mm anchors, failure was of concrete.

Cleaning of Equipment

Clean with **RESOKLENS** immediately after use. Do not allow material to set hard on equipment before cleaning.

Storage

Keep all containers sealed when not in use and protect from damp and heat. Do not expose to direct sunlight. Stored under correct conditions hardener has an indefinite shelf life and resin will have a shelf life in excess of six months.

Health and Safety

Resin contains styrene and is flammable. Do not permit smoking or naked flame and maintain adequate ventilation in the vicinity of the working area. Avoid contact with skin and eyes by use of protective clothing and goggles. If skin contact should occur, remove material with paper towel, apply a resin removing cream

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and wash with soap and water. Never use solvents for cleaning skin as it will have a de-fatting effect. If contact with eyes should occur irrigate immediately with copious quantities of clean water and seek medical attention without delay.

Reference should be made to the separate **Epomast** Health and Safety literature.